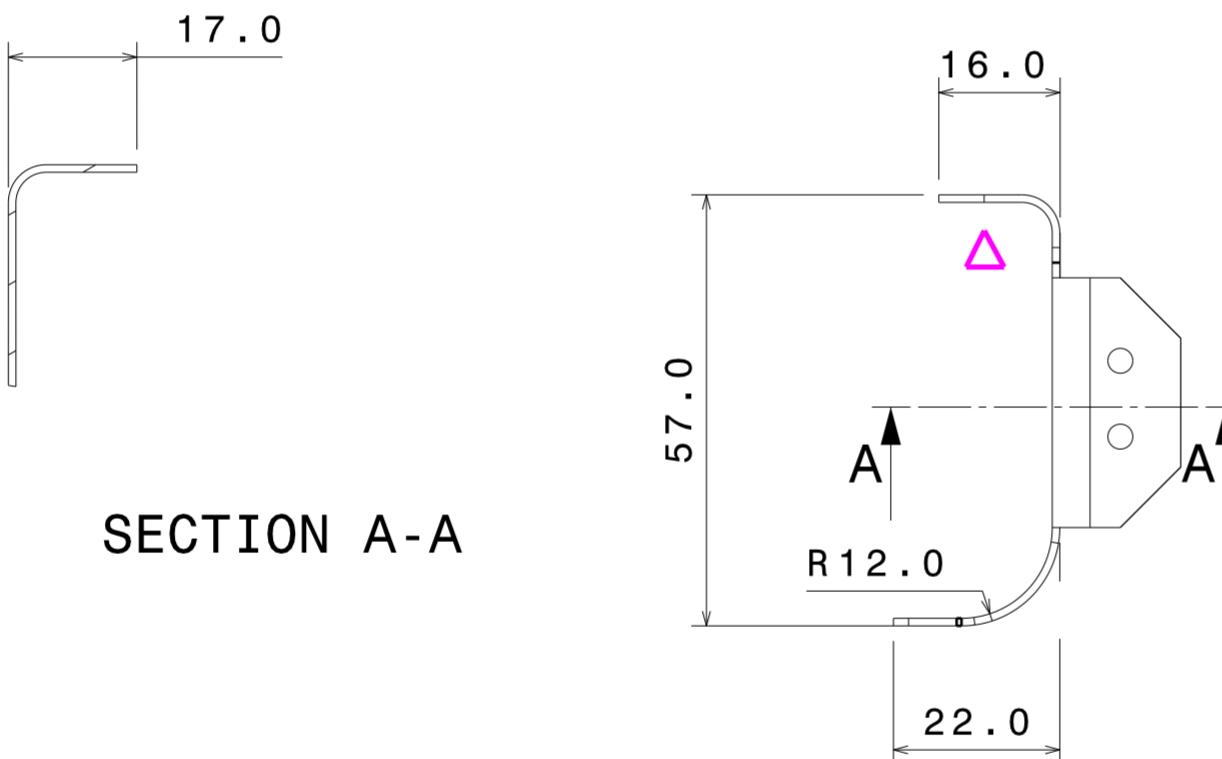
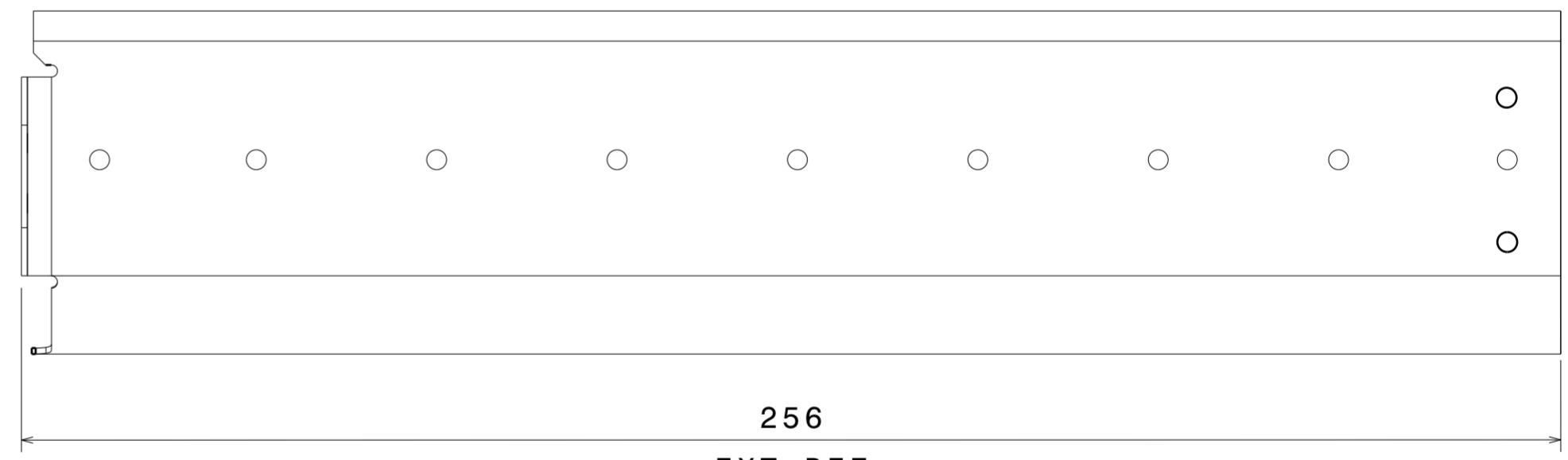


ZONE	ISS	DESCRIPTION	DATE	APPROVALS
B6 & C6	P3Y	CHANGED NOTE AT B6 FROM 3.0MM BEND RAD!! TO 4.0MM, REMOVED 4MM BEND RAD CALL OUT AT C6 ECR R42277 INCORPORATED.	17 APR 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK: T CLARK
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				27 AUG 2015 DSGN APRL: A G BUTCHER

FLAT PATTERN

SCALE 1:1

**ISOMETRIC VIEW**
N.T.S.**NOTES**

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 4.0mm UNLESS OTHERWISE STATED ON △
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34

PART MARK
TO QD5016 1 & 4

QB21881 - AS DRAWN
QB21904 - OPP HAND

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE
TOLERANCES ARE:		DRG CHCK T CLARK 25 SEP 2014		
DECIMALS ANGLES		PROJ ENG		
X. ± 1.0 ± 0.5 DEG	APPLICATION	MFG ENGR		
.X. ± 0.5	NEXT ASSY	TECH APRL		
.XX. ± 0.25	SURFACE FINISH	DSGN APRL		
.XXX. $\pm -$	USED ON QB05043	DSGN APRL	E C BULA 25 SEP 2014	
	DO NOT SCALE DRAWING	CONTRACT NO		SIZE A2. CAGE CODE U0088 DRG NO QB21881/QB21904 ISS P3Y